

# DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO.  
TS-6372 (US)

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled FORGE WELDING PROCESS the specification of which is attached hereto unless the following box is checked:

☐ was filed on \_\_\_\_\_ as United States Application Number or PCT International Application Number \_\_\_\_\_ and was amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 27 CFR § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed.

## PRIOR FOREIGN APPLICATION(S)

|                    |         |                      |
|--------------------|---------|----------------------|
| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED |
| 02255284.8         | Europe  | 29/07/02             |
| APPLICATION NUMBER | COUNTRY | DAY/MONTH/YEAR FILED |

Priority  
Not Claimed

☐  
☐

I hereby claim the benefit under 35 U.S.C. § 119(e) of any United States provisional application(s) listed below.

|                        |             |
|------------------------|-------------|
| APPLICATION SERIAL NO. | FILING DATE |
| APPLICATION SERIAL NO. | FILING DATE |

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) or § 365(c) of any PCT International application designating the United States, listed below and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

|                        |             |                                     |
|------------------------|-------------|-------------------------------------|
| APPLICATION SERIAL NO. | FILING DATE | STATUS-PATENTED, PENDING, ABANDONED |
| APPLICATION SERIAL NO. | FILING DATE | STATUS-PATENTED, PENDING, ABANDONED |

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith:

|                    |                |                     |                  |
|--------------------|----------------|---------------------|------------------|
| NAME               | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
| Del S. Christensen | Attorney       | 33,482              | (713) 241-3997   |
| NAME               | ATTORNEY/AGENT | REGISTRATION NUMBER | TELEPHONE NUMBER |
| Richard F. Lemuth  | Attorney       | 30,081              | (713) 241-3921   |

Revised June 1995

## SEND CORRESPONDENCE TO:

(NAME) Del S. Christensen  
c/o Shell Oil Company  
Intellectual Property  
P.O. Box 2463  
Houston, TX 77252-2463

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

|                                                               |                 |
|---------------------------------------------------------------|-----------------|
| FULL NAME OF SOLE OR FIRST INVENTOR (given name, family name) |                 |
| <b>Robert Andrew ALFORD</b>                                   |                 |
| INVENTOR'S SIGNATURE                                          | DATE SIGNED     |
| RESIDENCE                                                     | CITIZENSHIP     |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>     | <b>Canadian</b> |
| POST OFFICE ADDRESS                                           |                 |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>     |                 |

|                                                           |                    |
|-----------------------------------------------------------|--------------------|
| FULL NAME OF SECOND INVENTOR (given name, family name)    |                    |
| <b>Johannis Josephus DEN BOER</b>                         |                    |
| INVENTOR'S SIGNATURE                                      | DATE SIGNED        |
| RESIDENCE                                                 | CITIZENSHIP        |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b> | <b>Netherlands</b> |
| POST OFFICE ADDRESS                                       |                    |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b> |                    |

|                                                                     |                |
|---------------------------------------------------------------------|----------------|
| FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name) |                |
| <b>Anthony Thomas COLE</b>                                          |                |
| SECOND INVENTOR'S SIGNATURE                                         | DATE SIGNED    |
| RESIDENCE                                                           | CITIZENSHIP    |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>           | <b>British</b> |
| POST OFFICE ADDRESS                                                 |                |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>           |                |

|                                                                      |              |
|----------------------------------------------------------------------|--------------|
| FULL NAME OF FOURTH JOINT INVENTOR, IF ANY (given name, family name) |              |
| <b>Klisthenis DIMITRIADIS</b>                                        |              |
| THIRD INVENTOR'S SIGNATURE                                           | DATE SIGNED  |
| RESIDENCE                                                            | CITIZENSHIP  |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>            | <b>Greek</b> |
| POST OFFICE ADDRESS                                                  |              |
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|                                                                     |                    |
|---------------------------------------------------------------------|--------------------|
| FULL NAME OF FIFTH JOINT INVENTOR, IF ANY (given name, family name) |                    |
| <b>Djuure Hans ZIJSLING</b>                                         |                    |
| FOURTH INVENTOR'S SIGNATURE                                         | DATE SIGNED        |
| RESIDENCE                                                           | CITIZENSHIP        |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>           | <b>Netherlands</b> |
| POST OFFICE ADDRESS                                                 |                    |
| <b>Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands</b>           |                    |

ASSIGNMENT

WHEREAS I/we, Robert Andrew Alford, Johannis Josephus Den Boer, Anthony Thomas Cole, Klisthenis Dimitriadis, and Djurre Hans Zijsling have invented a certain improvement in FORGE WELDING PROCESS.

WHEREAS I/we have executed an application for Letters Patent in the United States in connection with this invention.

WHEREAS, SHELL OIL COMPANY, a Delaware Corporation, is desirous of acquiring all rights to this invention in the United States:

NOW THEREFORE for valuable consideration received, I/we hereby assign to SHELL OIL COMPANY, its successors and assigns, all rights to this invention in the United States of America, including all rights in the above-mentioned application and any patent which may be issued thereon in the United States and any other application which may be filed or patent which may be issued in the United States.

AND I/we hereby agree that I/we will upon request execute any instrument which SHELL OIL COMPANY desires to carry this assignment into effect and perfect the title transferred hereby to prosecute the above-mentioned application.

AND the Commissioner of Patents of the United States is hereby authorized to issue Letters Patent of said application to the Assignee.

\_\_\_\_\_  
Robert Andrew Alford

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Date

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Johannis Josephus Den Boer

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Date

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Anthony Thomas Cole

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Date

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Klisthenis Dimitriadis

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Date

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Djurre Hans Zijssling

\_\_\_\_\_  
(Witness)

\_\_\_\_\_  
Date

\_\_\_\_\_  
(Witness)